



# FP170

STRONG WITH WIDE OPENING

FP170 machine is primarily designed for crimping large fittings and applications requiring large opening. FP170 is widely used in tube and pipe industry as well as electric insulators and several automotive applications. FP170 with extra long master dies provides long forming with single stroke.

## TECHNICAL DATA

Max crimping dia (mm) <sup>1)</sup>	320
Max crimping dia (inch) <sup>1)</sup>	12.60
Max. crimping force (kN)	6600
Max. crimping force (tonnage)	660
Cycle time 10 mm (s) <sup>2)</sup>	3.1
Hose size ID (inch)	10
Die set series	32 <sup>3)</sup> / 160 <sup>3)</sup> / 170
Max. opening (mm) <sup>4)</sup>	+155
Max. opening without dies (mm)	475
Master die D/L (mm)	320/220
Master die D/L (inch)	12.60/8.66
Motor Power (kW/HP)	7.5/10
Oil tank volume	250 l

## DIMENSIONS (LxWxH)

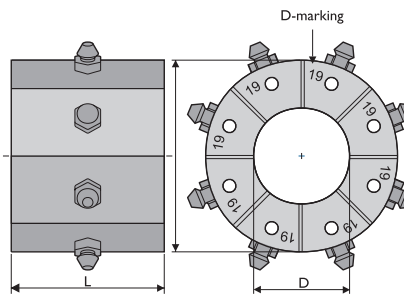
Machine (mm)	1200x936x2220
Hydraulic Unit (mm)	1195x705x1411
Machine (inch)	47.3x36.9x81.9
Hydraulic Unit (inch)	47.0x27.8x44.9

## WEIGHT (KG/LBS)

Machine	4400/9669
Hydraulic Unit	265/671



Die sets can be installed into the master dies with a QuickChange-tool one set at a time.



- 1) With standard dies. Crimping range can be increased with special dies.
- 2) Theoretical with 10 mm cycle.
- 3) With adapter dies
- 4) Maximum opening is the total die travel. Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.

## CONTROL

ICC (7" touchscreen)

## STANDARD FEATURES

Electric backstop device  
Foot pedal  
Adapter dies (for 32- and FP160-series die sets)

## OPTIONS

QuickChange-tool  
Mechanical back stop device  
Remote control unit  
Pressure crimping ICC1  
Step crimping ICC2  
Quality control ICC3  
Graphical quality control ICC4  
Interface pack ETH (Communication TCP/IP & UDP)  
Bar Code Reader BCR  
Speed adjustment \*\*  
Auto greasing G3  
Oil cooler  
Oil Condition Monitor OCM  
Industry 4.0  
Pinning support mandrel  
ICC 12" display  
Camera (requires 12" display)  
Safety scanner  
Horizontal Back layout HB  
Horizontal Side layout HS  
Safety Scanner

\*\* Will have impact on motor size, hydraulic unit dimensions and weight.

## DIE SET 170-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
405060/205	205	220	205.0-220.0
405060/220	220	220	220.0-235.0
405060/235	235	220	235.0-250.0
405060/250	250	220	250.0-270.0
405060/270	270	220	270.0-290.0
405060/290	290	220	290.0-320.0

## DIE SET 160-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18852/84	84	116	84.0-92.0
18852/92	92	116	92.0-100.0
18852/100	100	116	100.0-108.0
18852/108	108	116	108.0-116.0
18852/116	116	116	116.0-126.0
18852/126	126	116	126.0-136.0
18852/136	136	116	136.0-146.0
18852/146	146	116	146.0-156.0
18852/156	156	116	156.0-166.0
18852/166	166	116	166.0-178.0
18852/178	178	116	178.0-190.0
18852/190	190	116	190.0-202.0

## DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18506/10	10	55	10.0-12.0
18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63	63	110	63.0-69.0
18506/69	69	110	69.0-75.0
18506/74	74	110	74.0-80.0
18506/78	78	110	78.0-87.0

In addition to the standard die sets, a wide range of special die sets is available on request.

FURTHER INFO ON OPTIONS,  
PLEASE REVERT TO SPECIFIC PRODUCT CARD

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